

Date: Thursday, 6/21/2007 2:29:53 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PLATE
Job Number : 33073	
Estimate Number : 11421	
P.O. Number : <i>N/A</i>	Part Number : D34617
This Issue : 6/21/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3461 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 29616	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 7/5/2007 Qty: 10 Um: Each
Checked & Approved By : <i>[Signature]</i> 07.06.22	
Comment : est. REV. A 05.12.13 NEW ISSUE EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.0441 f(s)/Unit Total : 0.4410 f(s)

ALUMINUM 6061-T6 Bar .188" x 4.0"

Batch: *M104691*

SAN 07/06/23

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3461

Dwg Rev: *4*

Prog Rev: *7*

2-Deburr if necessary

SAN 07/06/23

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAN 07/06/23

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

counted
07/06/25

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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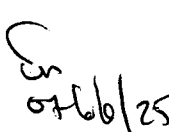

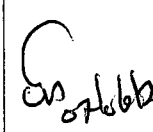
Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr parts per dwg D3461

mf 07-06-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: AD Date: 07/06/26
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/06/23	2.0	2 Scrap Parts, Because Plate moved		Scrap duty, replace	07/06/23 SAD	 07/06/25	 08/11/22	 07/06/25

NOTE: Date & initial all entries

Date: Thursday, 6/21/2007 2:29:53 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 33073

Part Number: D34617

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



counted

Comment: INSPECT WORK TO CURRENT STEP

CU 07/06/25 (10)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: P00 E

07/26/26 (10)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

07/06/26

Job Completion



W 07.06.26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

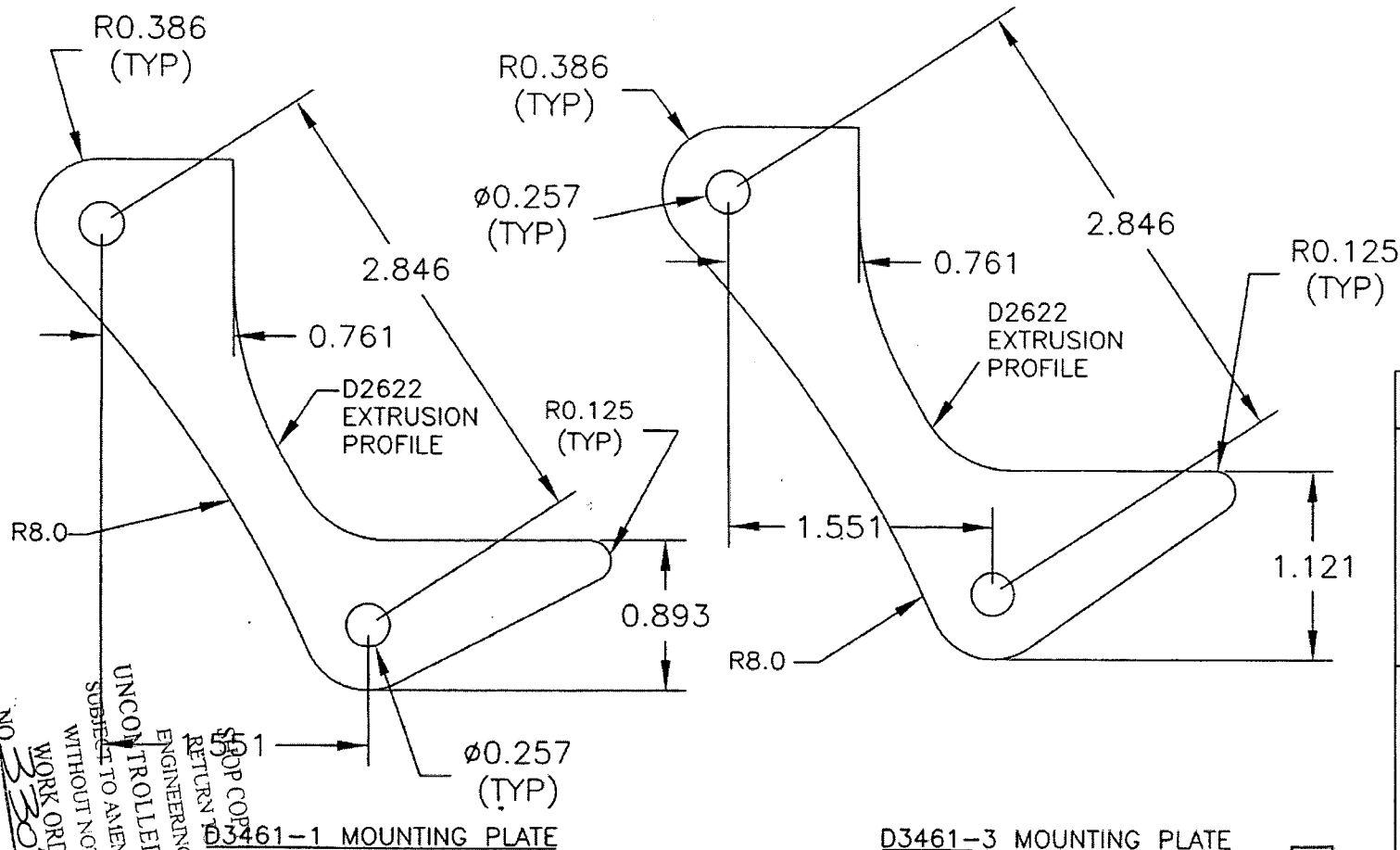
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
PH	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
05.09.19	05.09.19	D3461	SHEET 1 OF 2
DATE		TITLE	SCALE
05.09.19		STEP MOUNTING PLATE	1:1
A		NEW ISSUE	

RELEASED
05.11.14



D3461-1/-3 MOUNTING PLATE

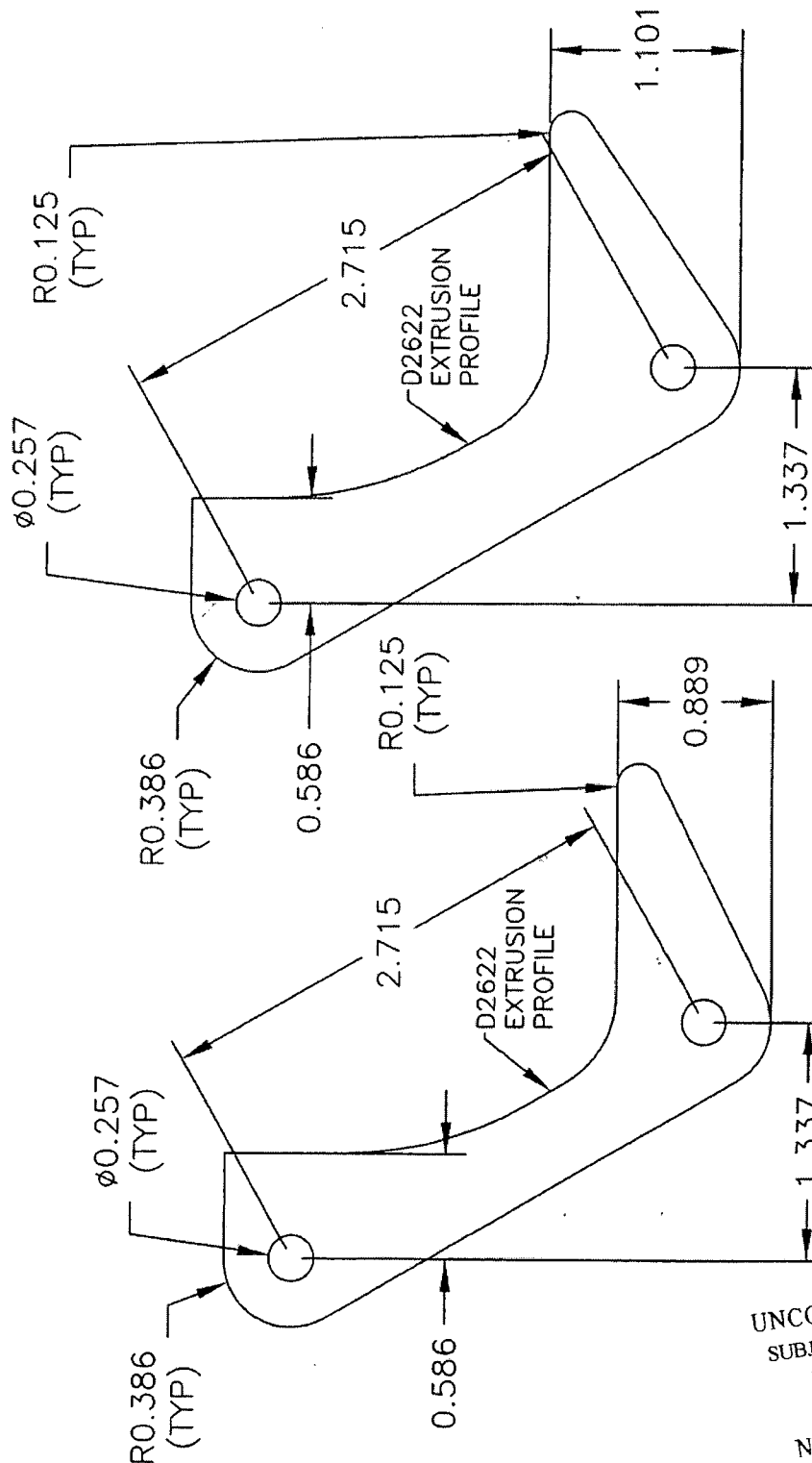
- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

NO. 33073
WORK ORDER



DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED 	APPROVED 	DRAWING NO. D3461	REV. A SHEET 2 OF 2
DATE 05.09.19	TITLE STEP MOUNTING PLATE		SCALE 1:1



RELEASED

05-11-14

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33073

D3461-5/-7 MOUNTING PLATE

1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DART AEROSPACE LTD		Work Order:	33073
Description: Plate		Part Number:	D3461 7
Inspection Dwg: D3461 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

[illegible]

Measured by: <i>SAD</i>	Audited by: <i>En</i>	Prototype Approval:
Date: <i>07/06/23</i>	Date: <i>07/06/25</i>	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	